AUTOMATION OF OPTICAL TEST EQUIPMENT USING LABVIEW

MATTEO RAMPADO



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Università degli Studi di Padova Dipartimento di Ingegneria dell'Informazione

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Automation of Optical Test Equipment using LabVIEW

Candidato: Matteo Rampado

Relatore di Glasgow: Dr. Anthony Kelly Relatore di Padova: Dott. Luca Palmieri

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ABSTRACT

A blue array of GaN-based μ LEDs and a Golden Dragon Plus commercial LED (OSRAM) were analysed under a pulsed current. A LabVIEW program by *National Instruments*TM is used to automate the measurements of the envelope at the top of the pulse at different frequencies. The program allows to save, to plot and to elaborate the data measured. The results, characterised by noise at high frequencies, show an increase of the bandwidth with the voltage of the pulse applied. In the array of μ LEDs the bandwidth increases using smaller pixels. However these pixels can carry a limited voltage. On the other side, the commercial LED carries high voltages but is limited in bandwidth due to its internal properties. Finally, pulse conditions improve the performance of the μ LED. In respect to a pulse, a DC current sent to the μ LED leads to lower bandwidths. The first part of the report presents the experiments and the results. A manual for the LabVIEW programs used is given in the second and last part.

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Part I

INDRODUCTION

INTRODUCTION

Directly from the title, Optical and Automation are the key words of this project. Optical is related to the equipment used; Automation is represented by the use of LabVIEW. They include the two main aims, to find the bandwidth of some devices and to design a program for the control of the equipment.

Two different LEDs are analysed, a blue array of GaN-based µLEDs made by the institute of photonics (University of Strathclyde) and a Golden Dragon Plus commercial LED (OSRAM). The array of µLEDs is a square of 16×16 pixels. In each row there are, from left to right and in the form number \times diameter, $2 \times 5 \mu m - 2 \times 10 \mu m - 2 \times 15 \mu m$ $-2 \times 20 \mu m - 2 \times 30 \mu m - 2 \times 40 \mu m - 2 \times 50 \mu m - 2 \times 60 \mu m$ pixels. The commercial LED has a diameter of 1mm². Firstly, the LEDs are subjected to pulse conditions. The part of interest is the top of the pulse sent, the interval of time when the LED is ON. In this interval the envelope measure is taken at different frequencies, to find the bandwidth of the LED. In this report the electrical bandwidth is considered, such the frequency at which the envelope is reduced by 3 dB compared with its measure at the initial frequency. The experiments are repeated changing some parameters of the pulse, as the voltage and the duty cycle. Finally, only for the µLEDs, the experiment is repeated under continuous current. The second chapter describes the optical equipment and the experiments done, showing results and their elaboration.

Automated systems are becoming more and more important in the technological development. Computer programs facilitate the work of engineers and designers, allowing to save time especially for repetitive measurements, as in this case. So the best way to do the measurements for the calculation of the bandwidth is to control the instruments automatically. LabVIEW presents two main environments strictly connected each other. The *Front Panel* is the user's interface, formed by controls and indicators which allow the user to control the instruments and to have access to the results. It is presented in the third chapter, together with the connections laptop-instruments. The *Block Diagram* is the code of the program, in the form of graphical programming. It contains icons representing either functions or subprograms. The code is investigated in the fourth chapter. For the reader new to LabVIEW, Appendix A offers a brief description of some features used in the program.

The Abbreviations and Definitions present throughout the report are given below.

1.1 ABBREVIATIONS

- ADC = Analogue to Digital Converter
- **BW** = Bandwidth
- **DC** = Direct Current or Duty Cycle (it is evident from the context)
- **DF** = Digital Filter
- **GPIB** = General Purpose Interface Bus
- LAN = Local Area Network
- **LED** = Light Emitting Diode
- **LP** = Low Pass (referred to the filter)
- **NA** = Network Analyzer
- **PG** = Pulse Generator
- **USB** = Universal Serial Bus
- VI = Virtual Instrument (also present as vi or .vi)

1.2 DEFINITIONS

- **Envelope** = distance between the minimum and maximum values detected in a sample interval over a certain number of acquisitions. In this report this concept is referred to the data acquired by the oscilloscope.
- **Pulse** = in the Signal and Systems language it is a Rectangular function, here translated or changed in amplitude and width case by case.
- **Virtual Instrument** = program of LabVIEW.

Part II

CHAPTERS

All the project revolves around two kinds of Light Emitting Diode (LED), a blue array of GaN-based μ LEDs and a Golden Dragon Plus commercial LED. As indicated in the Introduction, the array of μ LEDs is provided by the Institute of Photonics of the University of Strathclyde, whereas the Golden Drangon Plus LED is given by OSRAM. The analysis is divided into two main sections, which differ from the current at the input of the LEDs. This is respectively pulsed and continuous for the first and the second section.

Both the experiments focus on the calculation of the bandwidth of the devices under different conditions. This is done through the measure of the envelope on the output signal of the LEDs at different frequencies. Furthermore, the envelope is expected to be steady at low frequencies and to roll off quickly at high frequencies.

The instruments used for the experiments and their functions, by which they are used for, are listed below.

- 1. Pulse Generator, HW 8114A to analyse the LEDs under pulse conditions.
- 2. Network Analyzer, HP 8753ES to analyse the LEDs at different frequencies.
- Ultra High Speed Photoreceiver HSA-X-S-1G4-SI, made by the company FEMTO Messtechnik GmbH (called also Detector in this report) - to detect the optical signal generated by the LED and to convert this signal into its electrical form.
- 4. Oscilloscope, Rohde & Schawarz RTO1022 to show the data generated by the Photoreceiver, to make measurements and save the results.
- 5. DC current supply, Thurlby-Thandar PL 310QMD to analyse the LEDs under continuous current.
- 6. Digital Multimeter, Keithley 195A to improve the source of continuous current to the order of *mA*.

2.1 LED: MEASURE OF THE ENVELOPE USING THE PULSE

For this experiment the instruments 1-4 are used, connected as in Figure 1. A pulse is generated from the PG and goes inside a T-splitter, where the NA and the LED are connected. In case of the μ LED the signal goes through a probe connected to the pixel analysed. On the



Figure 1: Connections for the measure of the envelope using the pulse

other hand the signal goes directly to the commercial LED. The light of the LED is detected and converted into an electrical signal by the Photoreceiver. This last signal goes to the oscilloscope where it is analysed.

2.1.1 Setup for the measurement

Firstly, the PG is set for a pulse with a period of 100 μ s and a duty cycle of 1% (1 μ s of pulse width). Furthermore, the NA is set to sweep frequency from an input list in the interval 1 MHz-1 GHz.

At this point the input signal to the LED is fixed, the controls of the oscilloscope have to be set for a correct visualisation of the data. For this reason the next controls are selected to constant values:

- Resolution = 10 ps the finest resolution that allows to save the data of the waveforms. It is possible to improve it, see *Chapter* 6 "Future Work".
- Arithmetic = Envelope to detect the minimum and maximum values in a sample interval over 100 acquisitions. Two curves are created, one with the maximum and one with the minimum values.
- Vertical Coupling = DC 50 Ω it is required from the specifications of the Detector [3, p. 1].
- Trigger Source = External the trigger output of the PG is connected to the external trigger input of the Oscilloscope.

Other controls, such us the horizontal and vertical scale/offset, the trigger level and the digital filter, change case by case. These parameters are be selected to look at the top of the pulse, since this experiment focus on the envelope when the LED is ON. An important advice is to fill the display of the oscilloscope with the curve, in order to have the maximum resolution of the ADC as explain in [2, p. 15].

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"Run Single" is the function used to acquire the data. 100 acquisitions are done for each single run. This number was chosen to have a good quality of the data acquired in a small time.

Once the visualisation is correct, automatic measurements are performed to find the envelope. The 'Peak to Peak' function, which calculates the difference between the maximum and the minimum values displayed, is used. In addition, the 'Low' function is used to find the minimum value displayed. When the top of the pulse is not flat the



Envelope measure = $PtP - \Delta y$

Figure 2: Solution used in case of no-flat waves displayed by the oscilloscope

'Peak to Peak' function does not measure the right envelope, for this reason it is necessary to use the minimum value. An example is Figure 2, which shows a possible situation displayed by the oscilloscope. To find the correct measure of the envelope, the calculation at the bottom of the figure is made. The blu quadrilateral represents the curve displayed, PtP means 'Peak to Peak' and y_1 is given from the data of the curve.

2.1.2 Different configurations: the insertion of attenuators

As Figure 3 shows, the first measure does not show any relationship between the frequency selected and the envelope. For this reason the use of attenuators is necessary. Different configurations were tried, the best solution is the one shown in Figure 3c with the attenuator at the output of the NA. Figures 3a and 3b may be explained by reflections that from the splitter, where PG, NA and LED are connected together, go into the NA. This kind of reflections are avoided with the attenuator between the splitter and the cable to the NA. The presence of jumps, especially for Figure 3a and 3b, is due to the small number of frequencies analysed and to the sensitivity of the μ LED. Improve-



Figure 3: Envelope in dB versus Frequency in MHz, pixel 40µm, 5 V

ments of these measurements, such as calibration of the instruments and average of more measures, are presented in the next sections.

Finally, different cables between the instruments do not cause significant differences in the measurements.

2.1.3 Calibration



Figure 4: Connections for Calibration

The last step, before starting any measurement on the LEDs, is the calibration of the instruments. For this reason I connected the three instruments together as in Figure 4. In this case the envelope is expected to be the same for all the frequencies (no LEDs involved), so calibrations factors are calculated in order to reach this condition.

2.1.3.1 Calibration factors and Normalisation

This paragraph describes the calculation made for the calibration and normalisation of the results, y_i is the envelope measure in V at frequency f_i . From

 $y_{max} = max(y_1, ..., y_N),$

where N is equal to the number of frequencies analysed, the calibration factors c_i are:

$$c_i = \left[\frac{y_{max}}{y_i}\right]_{dB},$$

where i, $1 \leq i \leq N$, is the index of the frequency analysed. The envelope y_i is then calibrated using this expression:

$$y_{i,cal} = 20 \log y_i + c_i. \tag{1}$$

Finally $y_{i,cal}$ is normalised in this way:

$$y_{i,norm} = y_{i,cal} - max(y_{1,cal}....y_{N,cal}).$$
 (2)



2.1.3.2 Calibration Problems and Solutions

(a) Calibrated and not calibrated results, DF 250 MHz, frequencies up to 1.5 GHz; 4th μ LED (50 μ m), first row.



(b) Calibrated and not calibrated results, DF OFF; 4th µLED, second row.

Figure 5: Calibration, 5 V and 1% Duty Cycle.

The first calibration was done using a digital LP filter in the oscilloscope of 250 MHz. The results show a wrong calibration because the envelope measures increase at high frequencies. Initially, it was



(a) Calibrated and not calibrated results, $DF = 2 \times f_i$ until $f_i = 500$ MHz, then DF = 1 GHz; 5th μLED (40 μm), second row.



(b) Average of 5 measurements with calibrated data, $DF = 2 \times f_i$ until $f_i = 500$ MHz, then DF OFF; 5th µLED (40µm), second row.

Figure 6: Calibration, 5 V and 1% Duty Cycle.

not suspected an error using the digital LP filter. Further analyses were done, as a wider range of frequencies up to 1500 MHz. The calibrated waveform stays steady even after 1000 MHz (Figure 5a). An analysis was then done without a digital LP filter in the oscilloscope (Figure 5b). The shape is more realistic, decreasing with the frequencies and reaching the -3 dB point. It is important to point out that these measures are normalised in respect of the largest envelope that is not the value at the lowest frequency. However this analysis is only approximative and relates only the general shape of the data obtained. Furthermore, the measurements were repeated with a digital LP filter equal to the frequency analysed. The results show envelope measures independent from the frequencies with flat curves in the graphs envelope-frequencies. Again, the LP filter was changed to be two times the frequency analysed until 500 MHz and a filter of 1 GHz after that threshold. This because the maximum LP filter allowed is of 1 GHz. A lot of jumps were observed after 500 MHz (Figure 6a), so the final decision was to put the same filter until 500 MHz and no filter for the remaining frequencies examined (Figure 6b).

For the commercial LED the situation is different. Previous and different measurements showed a bandwidth around 23 MHz. Anomalies arise using a LP filter of 250 MHz, with the bandwidth that reaches a peak close to 50 MHz around 11 V, before falling down around 20 - 30 MHz at higher voltages. For this reason I chose a digital LP filter of 50 MHz, which avoids high frequency noise and which is far enough from the bandwidth expected. These last considerations are recalled in the paragraph "Commercial LED".

2.1.4 Error in the measurements and data elaboration

Especially for the μ LED, this kind of measurements are very unstable and sensitive to vibrations. To avoid errors, two solutions were tried. The first one is increasing the number of acquisitions per measurement in the oscilloscope, as given in [2, p. 39]. On the other hand, it is not possible to put the maximum number of acquisitions allowed by the oscilloscope because this causes too much time per measurement. The number of 100 acquisitions was found to be the best ratio between the quality of the results and the time used to obtain them. For "quality" of the results the plots with the envelope function of the frequency are considered, the best quality is given by curves that show a steady fall increasing the frequency without the presence of jumps.

The second solution is to average more data taken for the same experiment. All the following results refer to the average of 5 measurements. Even an average of more than 5 measures was tried, with insignificant improvements in the quality of the results.

Despite the use of these two expedients, the results plots show still jumps, especially at high frequencies. In addition, the curves stop to roll off quickly after a certain frequency and level out at high frequencies. These two problems happen at high frequencies, where the noise is higher. Since different options with the digital filter of the oscilloscope were tried, the noise is present because of limits in the setup, maybe in the oscilloscope or in the splitter where PG, NA and LED are connected. The results of the following sections are characterised by this limitation.

DATA ELABORATION The envelope measures in Volt are calibrated and normalised using equations 1 and 2. The data are fitted using a *cubic spline fit* and linearly interpolated increasing the number of data points. The interpolation is necessary to find the bandwidth with a certain precision. The details for the fitting and the interpolation are given in *Chapter 4*, because all these operations are done using LabVIEW. In some situations the envelope measured at the lowest frequency is not the biggest as expected. Thus the first envelope is not at 0 dB. To compare different data this kind of curves are translated to have the first point at 0 dB.

2.1.5 *µLED*, *Results*

The first and the second row of pixels were investigated. The results for the 2nd (diameter = 60 μ m), 5th (40 μ m) and 8th (30 μ m) pixels of the second row are presented in this section. Due to the different amount of voltage that the LEDs can support, the 2nd LED was analysed for 4, 5, 6, 7 V, the 5th LED for 4, 5, 6, 7 V and the 8th LED only for 4, 5, 6 V. Considering by convention the top of the pulse from 0 to 1 μ s in the time scale, the envelope is calculated looking the interval 0.1 – 0.9 μ s, to avoid the oscillations at the beginning and at the end of the top of the pulse. The frequencies analysed are: 1 – 10 MHz with a sample every 1 MHz, then 25 – 500 MHz sampled every 25 MHz and 500 – 1000 MHz sampled every 50 MHz.

Figures 7,8,9 show the envelope in function of the frequency for the μ LEDs analysed. The noise is higher at high frequencies and the curves do not roll off quickly, especially at high voltages. In addition to this, some curves do not reach the -3 dB point. However some important indications can be extrapolated from the graphs. Increasing the voltage the curve stays flat for a wider range of frequencies before falling down at high frequencies (Figure 7,8a). This suggest larger bandwidths for higher voltages. A comparison for different μ LEDs is given in Figures 8b, 9a and 9b respectively at 4,5 and 6 V. In this case, comparing two μ LEDs, the curve associated to the bigger remains under the other curve. The only exception is Figure 8b, where the



(b) Comparison of the Voltages, 5th μ LED. The 7 V curve does not reach the -3dB point.

Figure 7: Comparison Voltages and µLEDs



(a) Comparison of the Voltages, 8th μ LED. The 6 V curve does not reach the -3dB point.



Figure 8: Comparison Voltages and µLEDs



Figure 9: Comparison Voltages and µLEDs

waveform of the 8th μ LED stays under the one of the 5th μ LED until 80 MHz, where it exceeds the other curve and stays over it.



Figure 10: Bandwidth function of the voltage for all the μ LEDs

The hypotheses about the bandwidth, made looking at the measures, are confirmed by Figure 10. The bandwidth increases with the voltage. With the same voltage fixed, the bandwidth increases reducing the size of the pixels.



Figure 11: Envelope vs frequency for different Duty Cycles, 5 V, 3rd µLED (50µm) first row.

Finally, an analysis of different duty cycles at 5 V, for the 3rd μ LED of the first row (50 μ m), is presented. This analysis is difficult, due to strange shape that the curve assumes for duty cycles between 10 % and 100 %. For this reason only the analysis for 1,5 and 100 % DC is given in Figure 11. It is important to highlight that the results

shown refer to fewer frequencies in comparison to the other results of this section. The experiment was firstly done with a different list of frequencies and with a wrong calibration, so the old results has been adapted with the list of the last calibration (5 V, 1 % DC). Thus in this case the frequencies are: 1, 10, 50, 100, 150 and 200 – 1000 sampled every 100 MHz. Another issue is that the results are calibrated using the calibration for 1% DC and not for 5 % and 100 % DC. This may lead to slightly different results. However, since the part analysed referred always to the top of the pulse in the same 0.8 μ s section (for 5% the width of the pulse is 5 μ s, for 100% all the 100 μ s), the instruments have a similar influence on the system in the three cases. Therefore the error is considered negligible for the purpose of this section. The bandwidths for each duty cycle are:

- 1 % 224 MHz;
- 5 % 188 MHz;
- 100 % 143 MHz.

Despite the few samples and the calibration, the first bandwidth is consistent with the other results, since the 3rd μ LED is smaller than the 2nd μ LED (BW 120 MHz at 5V) and is bigger than the 5th μ LED (BW 235 MHz at 5V). Furthermore, the bandwidth falls down with the increase of the duty cycle. This result is recalled with the experiment under continuous current, equivalent to the case of 100 % duty cycle.

2.1.6 Commercial LED, Results

The measures were done using the same configuration of the μ LED, except for the list of frequencies and the digital filter of the oscilloscope. Since the bandwidth is expected to be around 23 MHz, from other experiments previously made, the analysis is done from 1 to 30 MHz at every 1 MHz sample, then is more sparse and it stops at 100 MHz.

Figure 12 shows the bandwidth function of the voltage using a digital LP filter of 250 MHz. Nevertheless these results are not calibrated, it is evident that the peak of the bandwidth around 11 V is not realistic. However, a LP filter of 50 MHz is not restrictive (it is far enough from 23 MHz) and such anomalies are avoided.

The analysis is done for voltages in the interval 4 - 14 V, using the Low function for 12 - 14V due to the situation explained with Figure 2. The results, given in Figure 13, show a similar behaviour investigated with the µLED.

Looking at two different curves, the one associated to the bigger voltage stays steady for a wider range of frequencies and falls down at higher frequencies. This is evident until 10 - 11 V, then the curves



Figure 12: BW versus Voltage for the Commercial LED, DF = 250 MHz, raw values



Figure 13: Comparison Voltages for the Commercial LED, DF = 50 MHz



Figure 14: BW versus Voltage for the Commercial LED, DF = 50 MHz

assume a similar shape and position in the graph. The bandwidths at these voltages are respectively 23 - 24 MHz, then there is a peak of 26 MHz at 12 V. On the other hand, using the fact that the curves stop increasing after 10 - 11V, the bandwidth can be fixed at 23 - 24 MHz.

To sum up, the analysis at different voltages shows the same behaviour for the μ LED. However the bandwidth is much smaller compared to the ones of the μ LEDs. This is the result of the limitation given by electrical proprieties of the Commercial LED.

2.2 μ LED, MEASURE OF THE ENVELOPE WITH DC CURRENT



Figure 15: Connections for the measure of the envelope with DC current

The experiment under pulse conditions was repeated for the same pixels of the μ LED under continuous current. Figure 15 shows the new setup and connections used. The DC current supply generates a continuous current. It is connected to a Digital Multimeter that in-
creases the precision of the current. The calibration is done directly from the Network Analyzer using an apposite function. After the detector, the data goes directly into the Network Analyzer where are saved. The voltages analysed are now 4,5,6 V for the 2nd and the 5th μ LEDs, 4,5 V for the 8th μ LED, due to the limit of voltage that the μ LEDs can carry with these new conditions. The frequencies analysed are 0 – 1000 MHz with samples every 5 MHz. The data saving and the elaboration is done using an apposite program in Matlab[®] (from MathWorks[®]), capable to read the file of the Network Analyzer. Since this program was provided already made for other experiments it is not presented in this report. The main important aim of this experiment is to compare the results for the μ LED under pulsed and continuous current.

Figures 16 and 17 show the comparison between the results obtained by a pulsed and continuous current. At the same voltage, the pulsed curves stay over the ones obtained with continuous current. As for pulsed conditions the bandwidth is bigger for pixels with smaller dimensions. In addition, for the same pixel, the bandwidth increases with the voltage. Finally, the bandwidths at 5 V for the DC data are 103 and 195 MHz respectively for the 2nd (60 μ m) and the 5th (40 μ m) μ LED. This is consistent with the bandwidth found for the 3rd μ LED (50 μ m), with a duty cycle of 100%, which is 143 MHz, as given from the analysis with different duty cycles.



Figure 16: Envelope function of the frequency at different voltages for pulsed (1% duty cycle) and direct current conditions



Figure 17: Comparison of the bandwidths for pulsed (1% duty cycle) and direct current conditions

This chapter concerns the concept of the Remote Control, which involves both the physical connections instruments-laptop and the interface used by the operator to control the instruments. The section "Front Panel" presents the windows of LabVIEW that appear to the user when the program is running. Further information about Lab-VIEW are given in *Appendix A*.

3.1 CONNECTIONS

Two types of connection are used, the General Purpose Interface Bus (GPIB) and the Local Area Network (LAN). A GPIB cable connects the NA and the PG through their GPIB port. My laptop controls the two instruments together using a Controller GPIB per Hi-Speed USB, which allows the connection between the GPIB port of the PG and the USB port of the laptop. An ethernet cable is used to connect the laptop to the oscilloscope. LabVIEW recognises and fixes automatically the address for the instruments connected via GPIB. A different situation arises for the LAN connection, that has to be established manually using the TCP-IP protocol as explained in [2, pp. 450-452].

3.2 FRONT PANEL

Once LabVIEW detects correctly the two instruments, it is possible to make and run the program for the experiments.

Figure 18 shows the front panel of *MainProgram.vi*. There are 5 buttons: "LOG IN", "RUN", "CONFIGURE", "RESULTS", "QUIT". To start the program "ctrl+R" (Windows) or "cmd+R" (Mac) have to be pressed. "QUIT" allows to stop the execution of the program. The first time that the program is run, the log in window is automatically opened, which is the front panel of the VI *LogIn.vi*.

3.2.1 LOG IN

A common log in has to be done to use the functionalities of the program (Figure 19). The buttons "Run" and "Configure" are disabled until the user has logged in correctly. Each username is associated to a LED or to a pixel of the μ LED array. The configurations parameters previously defined for the LED associated are loaded automatically with the log in. If it is the first time for a log in with a LED, a default file of configuration parameters is loaded. This is very useful consid-



Figure 18: MainProgram.vi, front panel



Figure 19: LogIn.vi, front panel

ering that e.g. the vertical offset control of the Oscilloscope, which has to be changed for having the maximum vertical resolution, is different for each LED. Thus, using the log in the instruments have to be configured only one time per experiment. Further measurements for the same experiment use the configuration file already defined.



3.2.2 RUN

Figure 20: Run.vi, front panel

Once logged in it is possible to do the measurements. Figure 20 shows the principal interface of the "RUN" part. At the left of the window there is a tab control that allows to choose different group of controls and indicators. The first tab includes all indicators associated with the configuration file loaded. The list of objects, divided by four fields (Group name, Display, Filter Type and Time), indicates some characteristics of the configuration chosen. Username, ConfigSpec and DefaultSpec are three indicators that show respectively the username, the path of the configuration file loaded and the path of the default configuration file.

The tabs for the PG and the Oscilloscope contain indicators that show the parameters chosen with the configuration file. The only controls are the VISA address, the ID query and the Reset. If active, i.e. boolean = true, these two last controls perform the identification of the instrument and the reset.

The tab of the NA (Figure 21) contains the list of frequencies that have to be analysed and an indicator which, during the measurements, shows the actual frequency selected. Before any measurement the VISA addresses for the instruments have to be set from the dropdown list shown as control for each instrument. They are usually "GPIB::14" for the PG, "TCPIP::192.168.5.120::INST" for the Oscillo-

30 REMOTE CONTROL



Figure 21: Run.vi, front panel, tab NA

scope and "GPIB::16" for the NA. Then it is necessary to press the button "VISA SET", which initialises and, according to the configuration file selected, sets the parameters for the instruments. The list of frequencies of the NA can be changed before or after pressing "VISA SET".

Now the instruments are ready for the measurement. It is possible to select the number of measures to do through the apposite control under the diagram "Display Oscilloscope". After this step, pressing the button "Run&Save" the measurements are done automatically and the calibrated and not calibrated results are saved. These are contained in two distinct *.xls* files per each measurement in the folder "Results", which has to be already present in the Desktop, with the name in a specified format. For example

ON_4V_1DC_21mar15h27m57s_CAL.xls

is the file associated to a PG with output ON, amplitude 4 V and duty cycle 1 %. The file was saved in date 21st of March, at the time 15.27 and 57 seconds. The results are calibrated. This format was chosen to distinguish the measurements with different signals at the input. The date is important especially when the same kind of measure is repeated more times. The time is necessary for not replacing more measures taken consequently under the same conditions. During the measurement, the number of the actual measure is displayed together with a led-indicator that is ON when the program is taking measures. The waveforms displayed by the oscilloscope during the



measurement are reported in the graph "Display Oscilloscope". Thus the user can control the display easily looking at the laptop.

Figure 22: *Results.vi*, front panel

"Results" allows to look at the graph Envelope - Frequency of the last measure taken (Figure 22). Two curves are plotted respectively for the calibrated and not calibrated results. It is possible to save the image of the graph with the name in the same format of the data files, with the word "IMG" added at the beginning, e.g.

IMG_ON_5V_1DC_01mar11h18m20s.png.

As indicated in Chapter 6 *Future Work*, an improvement of this option may be to calculate and to show the average of more results, already made by one of the VI built to elaborate the results.

Pressing the button "Initialise&Configure" the instruments are initialised and configured. Finally with "Quit" is possible to close the actual window and to return to the main program.

3.2.3 CONFIGURE

This section of the program allows to make, save and recall configuration files containing the parameters for the PG and the Oscilloscope. In figure 23, on the left of the window there is a similar tab control of *Run.vi*, without the tab associated to the NA. The first tab includes some indicators relative to the paths of the configuration files and a list of objects with four fields. For this project only the field called "Group name" was used. The other fields, whose types are one boolean (Display) and two numbers respectively unsigned (Filter) and double (Time), can be useful for future uses of the program. Only when the first tab is selected the buttons SAVE, RECALL, DEFAULT are enabled.

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Figure 23: Configuration.vi, front panel

When the button "CONFIGURE" is pressed in the main program, a dialog box appears asking if the user wants to make a new configuration file. In case of positive answer the "VISA SET" button has to be pressed after the selection of the VISA addresses for the PG and the Oscilloscope. Now the parameters for the two instruments can be changed. These controls are present in the specific tabs associated to the instruments. The buttons "Configure Oscilloscope" and "Configure PG" apply the new configurations on the instruments. The graph "Display Oscilloscope" shows the data displayed by the oscilloscope during the configuration. Once the configuration is done, "Finish Configuration" has to be pressed before saving the file. With the control "Path In for Recall/Save" is possible to select the destination of the new configuration file. An important advice is that the file saved does not go automatically in "Configuration File Specification Out", from which is then loaded in "Run". To select this file for the output, it is necessary to press the button "Recall" after the button "Save".

If a configuration file for the experiment already exists, it can be recalled simply selecting its path and pressing "Recall". Alternatively, the Default file can be recalled pressing "Default".

Finally, to come back to the main program with the last configuration file selected "OK" has to be pressed. Otherwise "Cancel" allows to close the window without making any change in "Configuration File Specification Out".

3.2.3.1 Pulse Generator

The controls of the PG can be divided into two groups, as in Figure 24. The first group contains the quantities for the pulse: the Delay Value and Unit, the Period, the Width, the Duty Cycle and the Voltage Am-



Figure 24: Configuration.vi, front panel, tab with the controls for the PG

plitude. The second group indicates general parameters, as the Pulse Mode Single/Double, the Fixed Parameter DC/Pulse Width and the Polarity Positive/Negative. An external control allows to enable/disable the Output of the PG. With DC as Fixed Parameter the width cannot be modified but changes with the DC. The vice-versa applies. The functionalities for the other controls are easily understandable.

3.2.3.2 Oscilloscope

The controls of the oscilloscope are divided into four groups, which relate the display, the digital filter, the acquisition and the Vertical Coupling / Trigger level of the oscilloscope (Figure 25). The vertical and horizontal offset define the start point of the respective axis in the display. The horizontal axis has ten divisions, each of a size fixed by horizontal scale. There is not an equivalent function for the vertical axis, here substituted with the "Vertical Range" which is the range between the maximum and minimum voltage displayed. In addition to the offset there is a "Vertical Position" slide, which moves the display up and down by a number of divisions, each of amplitude "Vertical Range"/10.

The continuous input signal of the oscilloscope is converted into a digital form by an ADC. A digital LP filter can be applied to reject high frequencies as explained in [2, p. 51].

The acquisition controls include the arithmetic mode, which is the way how the waveform is made from more acquisitions of the input signal, the resolution and the acquisition type, which indicates the decimation mode selected. This last option is automatically "Peak de-



Figure 25: *Configuration.vi*, front panel, tab with the controls for the oscillo-scope

tect" if the Envelope mode is active. With "Peak detect" the minimum and maximum samples between more data in a sample interval are selected to form the waveforms displayed, one with all the maximum and one with all the minimum samples [2, p. 36].

3.2.4 RESULTS

This section does the same functionalities of the "Results" button in "Run". On the other hand every input data can be selected, not only the last data measured. The user has to select two file, the first with calibrated data and the second with the correspondent raw values. The program can be modified to make a comparison of any group of data.

With this chapter, I try to present a part of the code that is under the interface explained in *Chapter* 3. Appendix A can be useful for the reader new to LabVIEW who finds difficult reading the code.

I divided the control into three tasks:

- the configuration, which focuses on the parameters of the instruments that can be changed;
- the visualisation, which relates the waveforms plotted in graphs and possibly shows the same data displayed by the oscilloscope;
- the measurement, strictly connected with the envelope;
- the data storage to spreadsheet files or to images.

Following this scheme I made many programs. From very simple VIs, which allow to find the envelope associated only to one frequency, to more complex VIs that process a list of frequencies. From manual to automatic save and visualisation of the data. Then the division of the configuration part from the measurement, adding the possibility to take and save more than one measurement consecutively. For the limits of space imposed, only a part of the final programs are presented.

4.1 GENERAL ADVICES ABOUT THE PROGRAMS

The program used is LabVIEW[™]2011 v. 11.0 for Mac OS, but the VIs made work correctly also on other operative systems with only few changes. The paths for example are different from the ones on Microsoft Windows. The mark of division in the path on Mac is ":" and on Windows is "\". In addition all the paths present in the program have to be verified with the actual paths of the pc used.

Part of the given VIs are instrument drivers available from the websites of the manufacturers. To distinguish my VIs from the drivers I put an orange triangle with a blue "o" letter in the bottom right part of the icon relative to each VI. The state machine concept and the way to make and recall the configuration files *.cfg* are taken from [1]. They were completely done from the beginning, adapted for Lab-VIEW 2011 and changed following the scope of the measurement of this project, different from the one of the programs presented in [1]. All the other ideas and methods of programming are totally original.

4.2 CONFIGURATION

4.2.1 Pulse Generator



(a) PG.vi Block Diagram.



Figure 26: Configuration for the Pulse Generator

The configuration of the Pulse Generator uses simply the drivers for the instruments, Figure 26 shows the connections between them. This program is called *PG.vi*, the controls are the same shown in the front panel.

4.2.2 Oscilloscope

This is the main part of the configuration, since the oscilloscope has to be configured to receive the data of the experiment, to visualise them and to take some measures. Figure 27 illustrates a sequence of the following instructions.

- 1. Fix the decimation mode to be one of the following options: Sample, Peak Detect, High Resolution and RMS.
- 2. Fix the method to build the waveform from more sequential acquisitions: Envelope, Average and OFF, which indicates that the waveform is recorded following the decimation mode selected.
- 3. Set the acquisition options: the digital filter, the external source for the trigger and its horizontal position, a fixed resolution, a number of 100 acquisitions for each "Run Single" of the oscilloscope and fixed horizontal grid lines of the display.
- 4. Set the offset and the scale of the horizontal axis in the display.
- 5. Set the vertical position, range, offset and the resolution.

The acquisition options are included in the subVI *OscilloscopeAcquisition.vi*, shown in Figure 28. Some of them are set using direct commands listed in [2, pp. 484-884]. In particular the command "*WAI" is used to stop the execution of the program until all the previous processes are completed. Also the horizontal options are included in a subVI, *OscilloscopeHorDisplay.vi*, shown in Figure 29.



(a) Oscilloscope.vi Block Diagram.



(b) Oscilloscope.vi icon.

Figure 27: Configuration for the Oscilloscope



Figure 28: Configuration for the acquisition of the oscilloscope



(a) OscilloscopeHorDisplay.vi Block Diagram.





4.2.3 Network Analyzer

NA.vi changes the frequency, in the form "number+unit", which need to be analysed (Figure 30). Firstly, the program converts the frequency selected in *Hz*. A case structure is driven by the unit string and for each case an appropriate calculation is made for the conversion. Finally the number of the frequency is converted into string to form the GPIB instruction "CWFREQ <freq>" required to change the frequency of the NA (see [4]). The outputs of the program are a string indicator with the frequency selected in the form "number+unit" and a number indicator with the frequency selected in Hz.

4.3 VISUALISATION

Figure 31 shows an example for the data visualisation. This is a part of *Configuration.vi* and starts from the while loop on the left. Once "VISA SET" has been pressed in the front panel, it is possible to configure the instruments and the results of the configuration are automatically



Figure 30: Configuration for the Network Analyzer

plotted in the Waveform Graph "Display Oscilloscope". The configuration files for the PG and the Oscilloscope are inside case structures, so that the instruments are configured only if either the button "Configure Pulse Generator" or "Configure Oscilloscope" is pressed. With this feature the program does not configure repeatedly the instruments at every iteration of the while loop that contains them. The driver "rss Read Waveform" gives as output an array containing all the data actually displayed by the oscilloscope. The curve is made using the Bundle function of LabVIEW, which generates the waveform from the initial time t_0 , the interval of time δt and the data. The initial time t_0 is the horizontal offset that has been chosen. On the other hand the increment δt , which is the interval of time between two consecutive data, is given from the resolution divided by 2. This because for each interval of time between two samples, which is the interval indicate by the resolution, the envelope mode selects two points, the maximum and minimum, which are inserted into the waveform array of data.









Since the waveform is continuing changing during the configuration and also in the measurements, the autoscale propriety of the graph in certain situations causes a modification of the axis when the program is running. This lead to movements up and down of the curve. *rss_vscaleGraph.vi* was made to solve this problem (Figure 32). It calculates the maximum and the minimum points that can be displayed from the Oscilloscope using the parameters for the vertical and horizontal scale. These points are then inserted into an array of two elements. The array containing the data and the one with the maximum and minimum points are concatenated together with the function "Build Array". The resulting array is the input of the waveform graph, which displays the data and the two additional points. However, since they are only two, these points do not compromise the correct visualisation of the data. "Build Array" allows to plot more curves in the same graph, useful e.g. to make figures that compares different results as the ones presented in *Chapter 2*.

4.4 MEASUREMENTS

Measurements.vi calculates the peak to peak interval and the lowest value of the curve displayed by the oscilloscope (Figure 33). All the subVIs present are driver provided by *Rohde & Schwarz* for the oscilloscope. The output is an array of two strings with the envelope in the first position and the lowest value in the second position.

When the envelope and the lowest value are available, the envelope can be added to the arrays containing all the measures. *ArrayRefresh.vi* contains the Low function explained with Figure 2, the calculation to convert the envelope in dB and the calibration (Figure 34). The calibration factors have to be provided as an array control in this VI.





(b) Measurements.vi icon.

Figure 33: Measure of the envelope and of the minimum voltage







Figure 34: Low function, envelope in dB and data calibration

If a new calibration is done, this array has to be replaced by the new one.



Figure 35: Calculation of the calibration factors

Figure 35 shows the program that calculates automatically the calibration factors from an *.xls* file at the input. The indicator "calibration factors" has to be copied into *ArrayRefresh.vi*, where it can be changed to control, for the new calibration.





An overview of how more measurements are made consecutively is given in Figure 36. The code seems to be complex but the key features are very simple. There is a flat structure divided into three frames. In the first one a frequency is selected from a list and the NA is configured to this frequency. The frame in the middle simply stops the execution of the program for 1 second, allowing the system to change under this new frequency. Then the measures are taken, the actual data are plotted into a graph and the envelope is processed with the programs explained in the previous sections. All this code is included into two For Loops. The internal loop processes all the frequencies. When the iterations are finished, the data in the array are saved. The external loop is needed to repeat all this task for the number of measures selected by the user.

4.5 DATA SAVE

SaveEnvelope.vi saves the arrays containing the measurements of the envelope in two distinct *.xls* files, one for the raw values and one for the calibrated results (Figure 37). The name of the file is automatically made and contains the state of the PG output, the voltage, the duty cycle, the date in the form day+month and the time in the form hours+minutes+seconds. It accepts these inputs as controls.

The real process of saving the data is done by the subVI *SaveSS.vi* (Figure 38). It accepts as input an array and the path indicating the position for the new files. The array is converted into a spreadsheet string with an automatic formatting and then saved into a file using the function of LabVIEW "Write to text file". The extension *.xls* in the name of the file guarantees that it can be opened from Microsoft Excel.

Slightly different is the code for saving the graphs. As Figure 39 shows the name of the file is done in the same way for the data store. A propriety node is created from the waveform graph of LabVIEW and it is connected to the path built for the image file. The properties selected are "Get Image", "Image Depth", "BG Color" and "Image Data". This last one is connected to the function "Write JPEG File". Also other formats as *.bmp* and *.png* can be used.

4.6 DATA ELABORATION

Figure 40 shows the block diagram for the data elaboration. In sequence a normalisation, a cubic spline fit and an interpolation are applied on the data.

The normalisation is done in the dB domain: each envelope is subtracted by the maximum one. For the interpolation a new set of frequencies is calculated such that the minimum (f_1) and the maximum (f_M) frequencies do not change. The difference between them is di-



(a) SaveEnvelope.vi Block Diagram.



Figure 37: Envelope saving



(a) SaveSS.vi Block Diagram.



Figure 38: Save into Spreadsheet file



Figure 39: Code for saving the graphs

vided by a constant number (e.g. 100) to find a new δf . A for loop builds the new array of frequencies. It starts from f_1 and adds this first frequency to the array. Then it finds $f_2 = f_1 + \delta f$ and it repeats the loop until $f_N = f_M$ is added to the array. The number of iterations for the loop is then $N = (M - 1) \times 100$, with M the number of the initial set of frequencies. The interpolation function of LabVIEW calculates the data corresponding to this new set from the initial results frequency-envelope given as input.

Finally the bandwidth is calculated using the interpolated data. A loop processes all the envelope measures and stops when the envelope is less than 3 dB with respect to the first value. The frequency associated to the last envelope processed is the bandwidth searched.





4.7 STATE-MACHINE CONCEPT AND MAINPROGRAM.VI



Figure 41: State machine for the main program



Figure 42: Block diagram of the main program

The final part of this chapter gives an idea of how the main program works using the "state-machine" concept (Figure 41). When the program starts it goes directly into the "Log In". After this step the program goes into an idle state. It stays in this state until a button is pressed. Every button, except for Quit, is associated with a VI that is opened just after the button is pressed. The Front Panel of the program is superimposed on the main interface. When the "Exit" button from the subVI opened is pressed, the actual Front Panel window is closed and the main interface is displayed again.

Figure 42 shows the block diagram for *MainProgram.vi*. The machine is represented by the While Loop and the states/programs are the cases of a string Case Structure. The "Idle" case is displayed, where the program waits until a button is pressed. A specific subVI sends the command with the name of the button pressed to the suc-

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cessive iteration, so that a new case is selected and a new program opened.

State machines are also present into *Run.vi* and *Configuration.vi*.

Part III

CONCLUSIONS

5.1 EXPERIMENTS

The results obtained for the experiment using the pulse are affected by noise at high frequencies, especially for the µLED that is investigated to higher frequencies than the Commercial LED. In addition, the measurements with the μ LED are very sensitive to vibrations and have to be taken very carefully. However, the results give some important indications. The two experiments with a pulsed and a continuous current show an increasing of the bandwidth with the voltage applied. This happens considering devices with different characteristics, such are the μ LED and the Commercial LED. The μ LED has a limit in the voltage that can be applied. This limit can be extended decreasing the duty cycle of the pulse applied. On the other hand the Commercial LED supports higher voltages than the μ LED, but it is limited by its internal proprieties as the capacitance and thus its bandwidth is much smaller compared to the same one of the µLED. Furthermore, for the µLED the bandwidth is bigger for smaller pixels, with a significant increase even with two consecutive pixels, which differs only of 5 or 10 µm in diameter. The results obtained in pulsed conditions with a 100% duty cycle are consistent with the ones under continuous current, even if the setup for the experiment is different and the first measurements are influenced by the noise at high frequencies.

5.2 PROGRAMMING

The programs work for different experiments using the Pulse Generator, the Network Analyzer and the Oscilloscope. They allow to measure and to save the envelope at different frequencies in spreadsheet files, such as *.xls* files, with the frequencies in the first column and the envelope measures in the second column. These kind of files can be used to plot the data in "Envelope-Frequency" graphs, which can be saved into different imaging formats. The calibration of the instruments is done simultaneously with the measures with the insertion of appropriate calibration factors inside the program.

More measurements for the same list of frequencies can be taken consecutively and automatically. Each measurement is saved in a different file. The user can make new configuration files with the controls of the Pulse Generator and of the Oscilloscope. Thus, once the correct parameters for one experiment are correctly defined, they can be saved and used more times. Each configuration file is associated

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with a log in username-password, which is loaded automatically with the log in.
All the project was characterised by suggestions and ideas for future work. The following list contains some proposals for further experiments.

- The main issue of these experiments is the presence of the noise at high frequencies. Additional equipment can be used to solve this problem, such as isolators and/or a BIAS TEE instead of the splitter.
- In such sensitive measurements, data resolution is fundamental for the quality of the results. Here resolution means the interval of time between two data samples. All the measurements were done with a resolution of 10 ps, set in one of the first versions of the program where all the data regarding the waveforms displayed were saved. This version was too slow to save many data for higher resolutions. The last version of the program saves, for each file, only a number of envelope measures equal to the frequencies analysed. For this reason it is now possible to increase the resolution without having too much time per measurement and data save. Other measurements may be done with a bigger resolution.
- To improve the quality of the results another solution may be adopted, such the increase of the number of acquisitions by the oscilloscope. The time per measurement increases, but the data saved are more precise.
- Only three pixels where analysed in this project. This work can be extended for all the pixels of the µLED's array.
- In addition, the measurements can be repeated for different duty cycles, with the calibration of the instruments for each duty cycle.
- A Bit Error Rate Test on the µLEDs can be done, using a Pattern Generator connected to the NA, a source of BIAS, the detector and the oscilloscope. It is then possible to analyse the results displayed by the oscilloscope sending different sequence of bit. This allows to understand if the device is error free, looking at the effect of increasing the frequencies. More errors are expected at high frequencies.
- Furthermore, the VI that makes the average of more measurements can be inserted inside *Run.vi*, such that the average is

done immediately after the measurements and the plot of these results is given.

• Finally, the data elaboration may be added in the main program, selecting the measurements available from a previous run.

Part IV

APPENDIX



This appendix offers a small guide about LabVIEW, looking in more detail to some functionalities explained in the previous chapter. For limits of space, it is not possible to explain all the programming features and possibilities. The reader unsatisfied by this section can find a complete reference about LabVIEW in [5].

A.1 ABOUT LABVIEW

A program in LabVIEW is called Virtual Instrument (VI), a name that forms the extension for the files, ".vi", built using this program. The source code is made with a language called "G", a graphical programming made of icons, wires and structures. The icons are functions or VIs, called subVIs if we are referring to the VI that includes them. They are connected together by wires. All revolves around the concept of dataflow: each part of the program is executed only if it has received all the necessary data from the input. For example consider the case of a program A with an output O connected as input to the program B. This last program is executed only after A, since it has to wait for its input O provided by A.

As introduced briefly in the programming there are two main environments strictly related together: the *Front Panel* and the *Block Diagram*. The former recalls the buttons and the indicators of the real instruments, the latter is the source code that made possible the control. As for the real instruments there are controls and indicators, here in form of variables. These are present in both the front panel and the block diagram. A control variable provide a certain type of information, e.g. number, string or boolean. In the front panel the user can modify this kind of variable. Its equivalent in the block diagram can be wired as input to one program or function. An indicator variable is the program output, shown in the front panel.

Every VI has an icon associated and can be included in another VI in the form of this icon. The controls and the indicators in the front panel of the VI can be made as the external inputs and outputs of the VI, which appear automatically as inputs and outputs of the icon and which can be wired to other icons and functions. For example *SaveSS.vi* (Figure 38) has two external inputs, "path" and "array", which are connected to the respective controls in *SaveEnvelope.vi*, that includes *SaveSS.vi*.

A.2 TYPICAL FUNCTIONALITIES USED

VISA address and *error in* are control variables present in all the programs involving instruments. The VISA address can be a control or an indicator and contains the address of the instruments. It indicates to LabVIEW the way to communicate with a specific instrument. The error is another variable common in the programs. It is an essential feature of the programming because it allows to have information about the kind of error that occurs with the stop of the execution of the program. All the programs that relate instruments should have an the error variable as input and output of the VI, in order to give the possibility to wire the error from an icon to another one of the same instruments. Following this way the error propagates from one program to another and from the output it is possible to understand where is the error.



Figure 43: Some structures of LabVIEW

The structures are the equivalent instructions used in other common programming languages, as the "While loop", the "For loop" and the "Case structure" (=if). All these structures and the "Flat sequence structure" are given in Figure 43. The While loop executes until the control connected to the stop condition becomes true; it is possible to change the condition in order to keep executing the loop as long as the control is true. The For loop executes for a number of times equal to N. A numeric control can be wired to the symbol N to fix the number of executions. For both the While and the For loops the symbol i contains the number of the actual iteration. It can be wired as a control for different proposals. The case structure may have different types of cases, i.e. boolean, number, string etc. The actual type is the same one of the control wired to the case selector. This control select the case that the program has to execute. The other notselected cases are ignored by the program. Finally, the flat structure executed the code for successive frames from left to right. The code in a frame is executed only once it has received all the data coming from the previous frame.

The shift register is a functionality that allows to keep the value of a variable from one iteration to the successive in a loop. For example, the shift register in Figure 44 does the sum of the first ten numbers. The iteration number i goes from 0 to 9 and the shift register is ini-



Figure 44: Example of the use of the Shift Register

tialised to 1. The sum of the value contained by the shift register and the iteration number is saved into the shift register for the successive iteration. Thus the first iteration gives 1 + 0 = 1, the second 1 + 1 = 2, the third 2 + 2 = 4, the fourth 4 + 3 = 7 and so on. The shift register is widely used for the state-machine programs, e.g. it is present in figure 42, where it is necessary to pass data from a case to another, or simply when the case is changed: the new command is passed to the case structure in the next iteration through a shift register. In figure 40 the shift register is instead used to make the new array of frequencies for the interpolation.

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